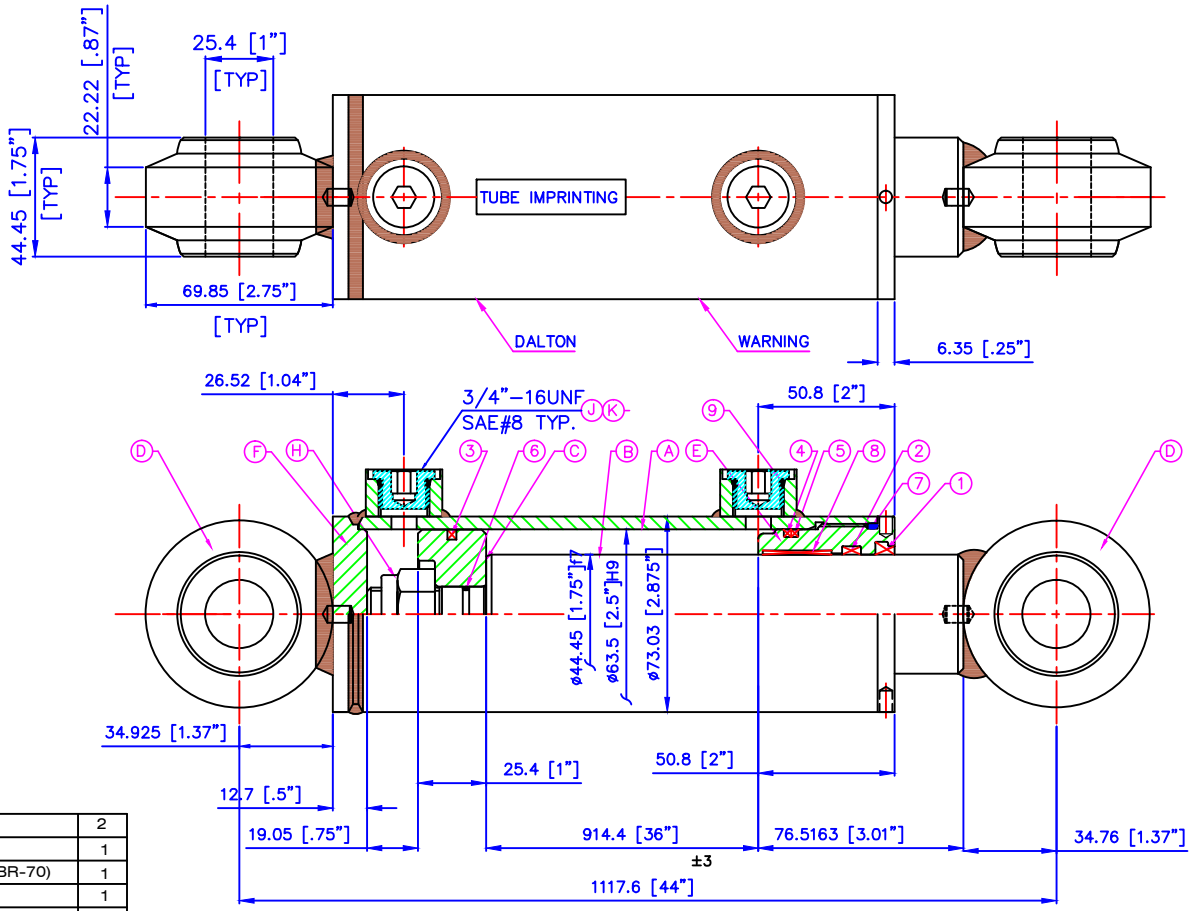
Approved For Production _____ Date _____

Customer Approval _____ Date _____

| PAINT COLOR | BLACK |
|---|---|

**TUBE IMPRINTING**

Ln#1. PART NO.
Ln#2.MM-YY -SLNO.




| Sno. | DESCRIPTION | QTY | Sno. | SEAL DETAILS | QTY |
|---|---|---|---|---|---|
| K | STEEL PLUG | 2 | | | |
| J | SOCKET | 2 | | | |
| H | PISTON NUT | 1 | 9 | O-RING (STEEL PLUG) | 2 |
| F | END CAP | 1 | 8 | WEAR RING (GLAND) | 1 |
| E | GLAND | 1 | 7 | GLAND OUTER O-RING. 2-144(NBR-70) | 1 |
| D | SWIVEL BALL JOINTS DANUSER-PART ID-5526 | 2 | 6 | O-RING (PISTON). 2-017(NBR-70) | 1 |
| | | | 5 | BACK UP RING. 8-228(PTFE) | 1 |
| | | | 4 | O-RING (GLAND). 2-228(NBR-70) | 1 |
| C | PISTON | 1 | 3 | PISTON SEAL. HALLITE-755 | 1 |
| B | PISTON ROD | 1 | 2 | ROD SEAL. HALLITE-605 | 1 |
| A | TUBE | 1 | 1 | WIPER SEAL. HALLITE-520 | 1 |

ALL DIMENSIONS ARE IN mm, EXCEPT WHERE INDICATED.

| SPECIFICATION | |
|---|---|
| BORE | Ø2.5" |
| ROD | Ø1.75" |
| STROKE | REFER TABLE |
| WORKING PR. | 3000 PSI |
| TEST PRESSURE | 4500 PSI |

TOLERANCES FOR OPEN LINEAR DIMENSIONS IN MM (ON MACHINED SURFACES)

| DIMENSION Over-Upto | 0.5 to 6 | 6 to 30 | 30 to 120 | 120 to 400 | 400 to 1000 | 1000 to 2000 | 2000 to 4000 |
|---|---|---|---|---|---|---|---|
| TOLERANCE | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2.0 |

| REV | LOC | DATE | OLD | NEW | SIGN |
|---|---|---|---|---|---|
| | | | | | |

SCALE-NTS

| | | | |
|---|---|---|---|
| MATL: | REF.BOM | TITLE | Ø2.5"xØ1.75" WSE ASSY. |
| DRG REF. | ——— | DWG.NO. | XXXXXX REV 0 |
| QTY:- | ——— | PRT CODE. | DBH-2536-WSE |

| | DATE | NAME | SIGN. |
|---|---|---|---|
| PREP | 31.7.14 | VIJAY | |
| APPD | 31.7.14 | JEEVA | |


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